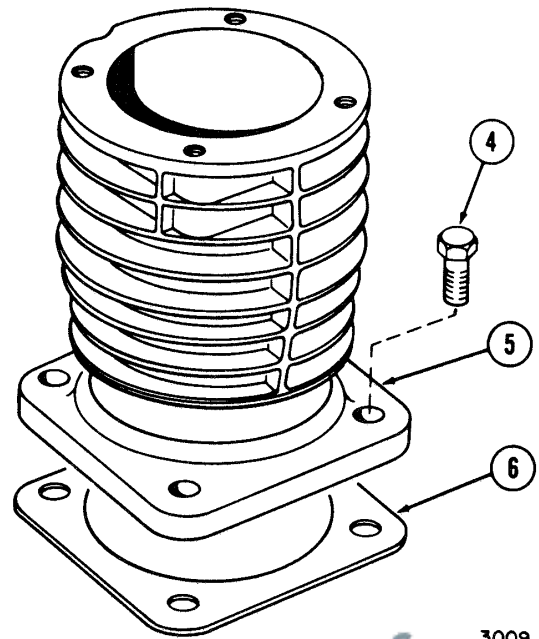
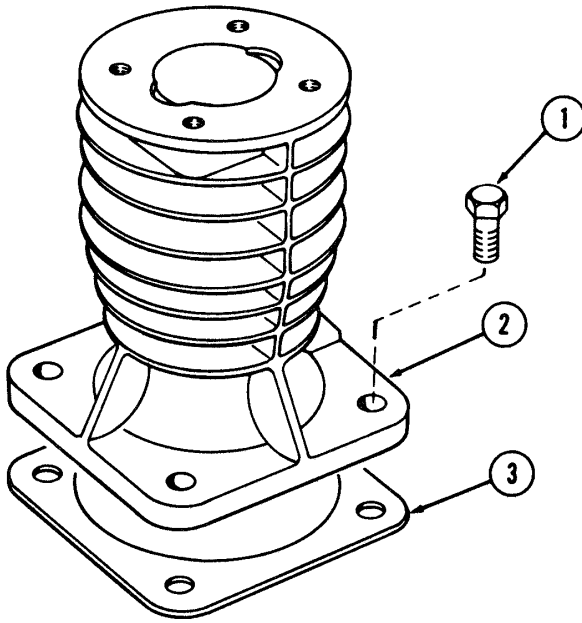


INDEX PARTS LIST

JUNE 1998

 ECN: 45721
 453x 4016x

GROUP NUMBER	GROUP NAME	GROUP NUMBER	GROUP NAME
1	CYLINDER		
2	CYLINDER HEAD, LOW PRESSURE, WITHOUT UNLOADERS		
2A	CYLINDER HEAD, LOW PRESSURE, WITH UNLOADERS		
2B	CYLINDER HEAD, LOW PRESSURE		
3	CYLINDER HEAD, HIGH PRESSURE, WITHOUT UNLOADERS		
3A	CYLINDER HEAD, HIGH PRESSURE, WITH UNLOADERS		
3B	CYLINDER HEAD, HIGH PRESSURE		
4	AIR FILTER		
5	CRANKSHAFT		
6	PISTONS AND CONNECTING RODS		
7	INTERCOOLER		
8	OIL PUMP COVER, WITHOUT UNLOADERS		
8A	OIL PUMP COVER, WITH UNLOADERS		
9	REAR RETAINER AND OIL PUMP		
10	FLYWHEEL		
11	CRANKCASE		
12	CRANKCASE BREATHER		
13	UNLOADER TUBE		
		WHEN CONSULTING YOUR DISTRIBUTOR OR THE FACTORY CONCERNING YOUR COMPRESSOR, OR WHEN ORDERING SERVICE LITERATURE OR SERVICE PARTS, ALWAYS FURNISH COMPLETE UNIT MODEL AND SERIAL NUMBER. P/L 453x ECN: 45721	



3009



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PARTS LIST

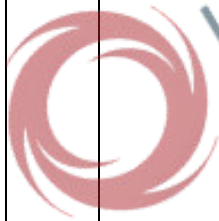
GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

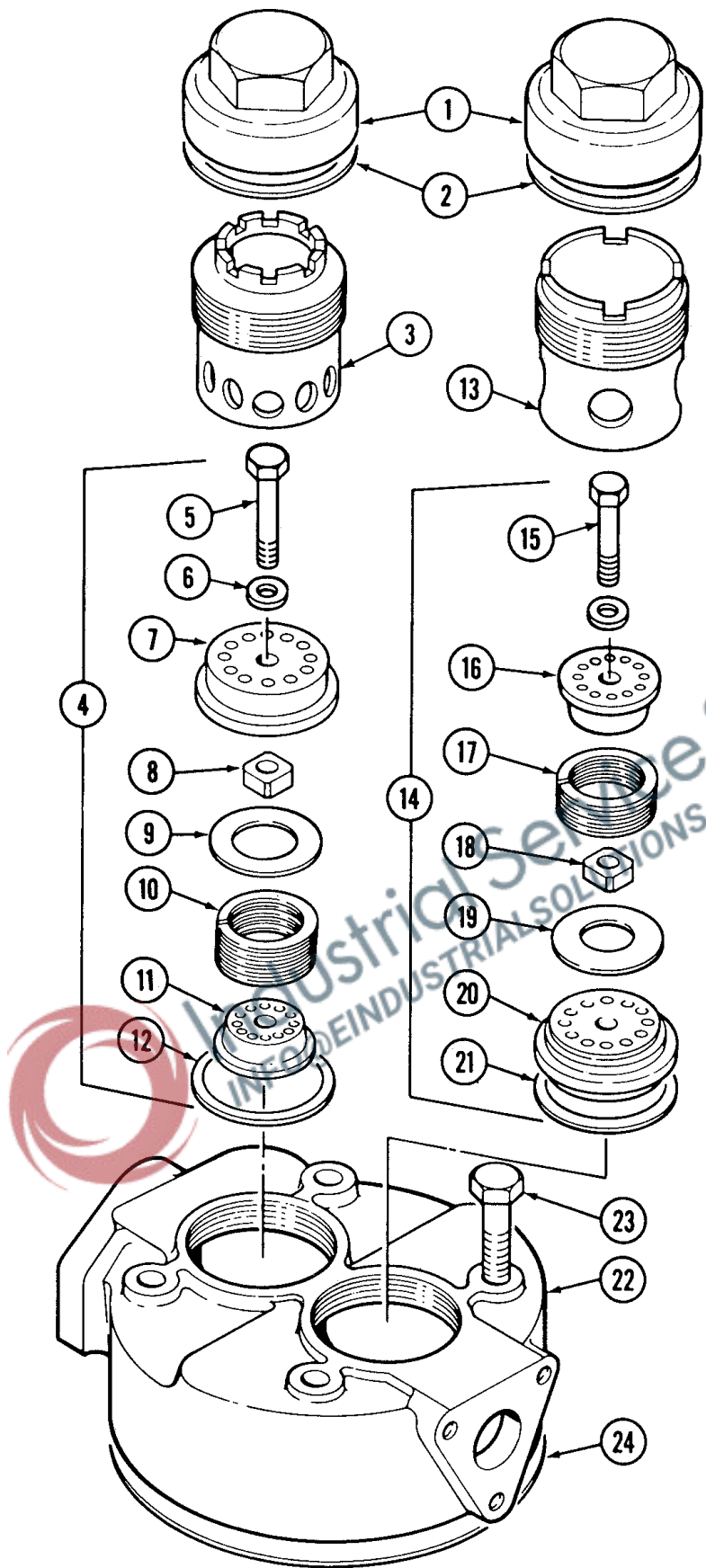
PART NUMBERS

GROUP NO. 1 CYLINDER

			STANDARD		
			GH1-321-1		
REF	PART DESCRIPTION	QTY			
1	SCREW, CAP	4	02-69		
2	CYLINDER, HIGH PRESSURE	1	H1-321-1		
3	GASKET, HIGH PRESSURE CYLINDER	1	H16-1342		
4	SCREW, CAP	1	02-70		
4	SCREW, CAP	3	02-69		
5	CYLINDER, LOW PRESSURE	1	H1-322		
6	GASKET, LOW PRESSURE CYLINDER	1	H16-1367		



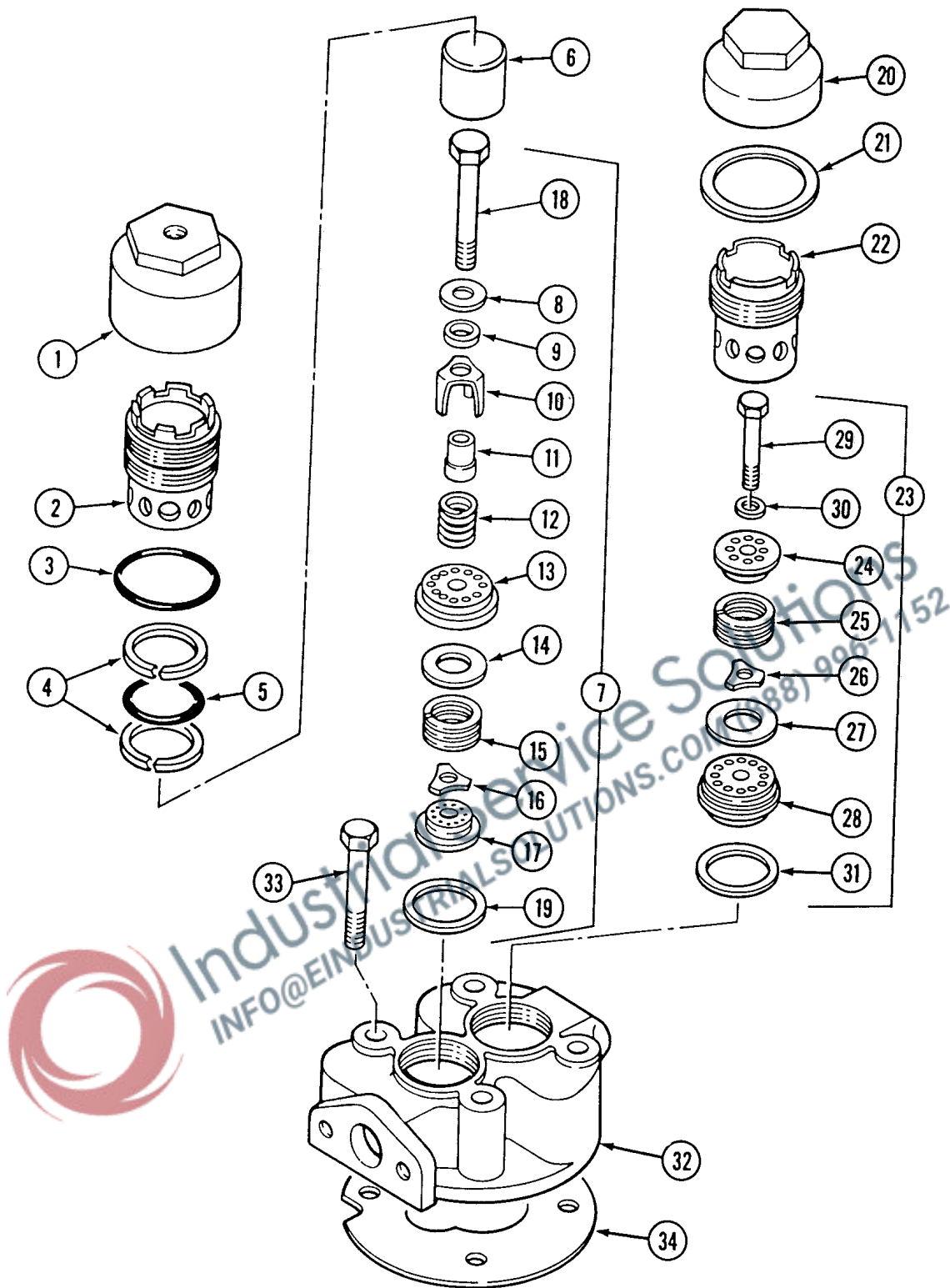
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PARTS LIST

GROUPS AND COMPONENTS

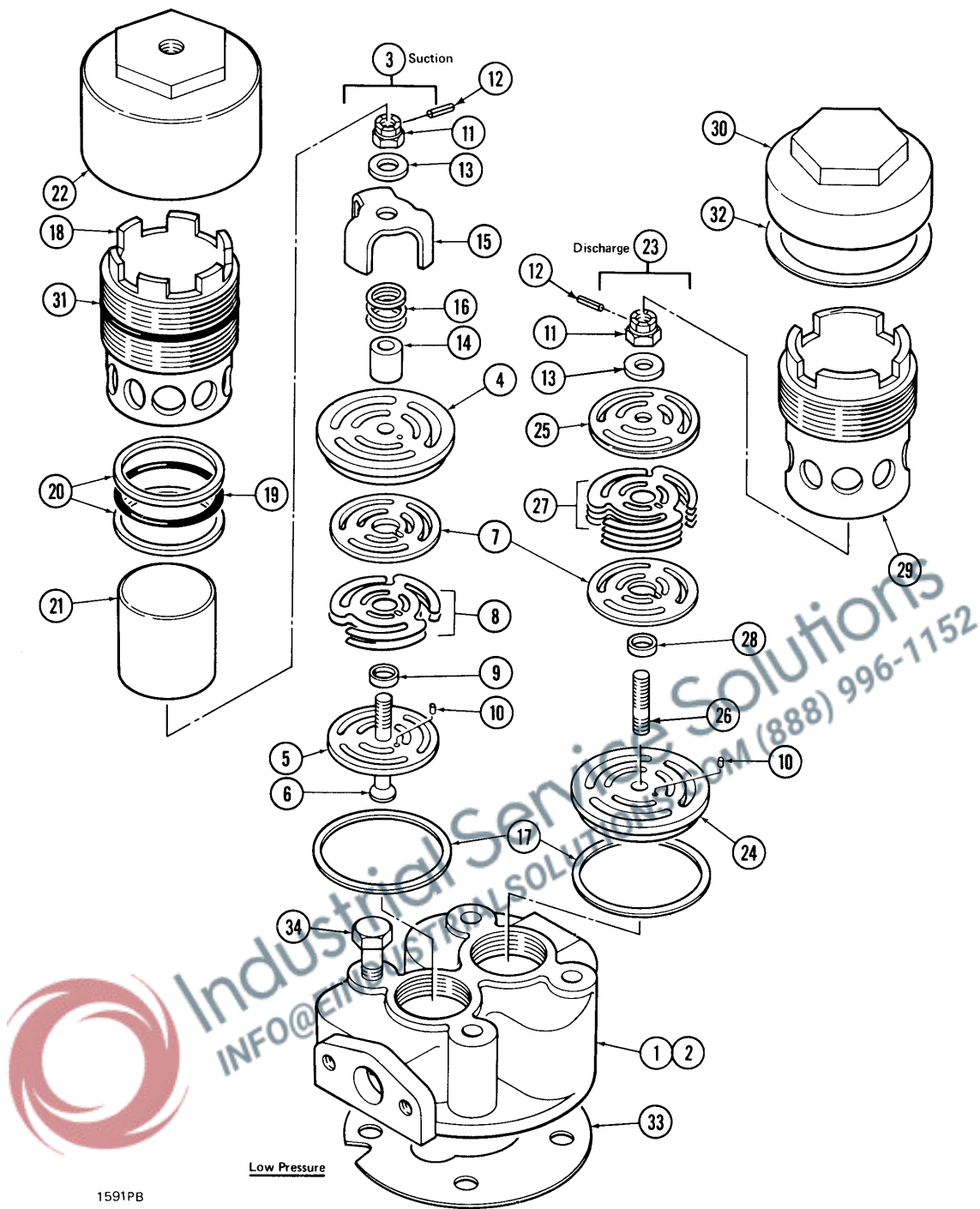
MODEL SERIES 400			PART NUMBERS		
GROUP NO. 2 CYLINDER HEAD, LOW PRESSURE WITHOUT UNLOADERS			STANDARD		
REF	PART DESCRIPTION	QTY	7GH2-274		
	HEAD ASSEMBLY, LOW PRESSURE CYLINDER	1	6AH2-276-1 Inc. A to F		
1	CAP, SUCTION VALVE	1	H4-264-2—A		
2	GASKET, CAP	1	H16-1531-2		
3	SLEEVE	1	H175-33-2		
	VALVE ASSEMBLY, SUCTION	1	AH15-1289-1 Inc. B to C		
5	SCREW, CAP	1	02-35—B		
6	WASHER, FLAT	1	06-69		
7	SEAT, VALVE (NSS)	1	H15-1289-1		
8	GUIDE, VALVE (NSS)	1	H58-107-2		
9	VALVE	1	H15-656		
10	SPRING, VALVE	1	H24-1066		
11	RETAINER (NSS)	1	H15-1287		
12	GASKET, VALVE	1	H16-4767—C		
1	CAP, DISCHARGE VALVE	1	H4-264-2		
2	GASKET, CAP	1	H16-1531-2		
13	SLEEVE, DISCHARGE VALVE	1	H175-34		
14	VALVE ASSEMBLY, DISCHARGE	1	AH15-1289 Inc. D to E		
15	SCREW, CAP	1	02-35—D		
	WASHER, FLAT	1	06-69		
16	RETAINER, SPRING (NSS)	1	H15-1287-1		
17	SPRING, VALVE	1	H24-1066		
18	GUIDE, VALVE (NSS)	1	H58-107-2		
19	VALVE	1	H15-656		
20	SEAT, VALVE (NSS)	1	H15-1289		
21	GASKET, DISCHARGE VALVE	1	H16-1466—E		
22	HEAD, CYLINDER	1	H2-276-1—F		
23	SCREW, CAP	4	02-80		
24	GASKET, CYLINDER HEAD	1	16-1969		



PARTS LIST

GROUPS AND COMPONENTS

MODEL SERIES 400			PART NUMBERS		
GROUP NO. 2A CYLINDER HEAD, LOW PRESSURE WITH UNLOADERS			STANDARD		
REF	PART DESCRIPTION	QTY	6GH2-274		
	HEAD ASSEMBLY, LOW PRESSURE	1	5AH2-276-1 Inc. A to F		
1	CAP, SUCTION VALVE	1	H4-264—A		
2	SLEEVE, HOLDDOWN	1	H175-33		
3	SEAL, O-RING	1	H125-277		
4	SEAL, FELT	2	H125-256		
5	SEAL, O-RING	1	H125-286		
6	PLUNGER	1	H8-369		
7	VALVE, ASSEMBLY, SUCTION	1	1AH15-1289-1 Inc. B to C		
8	WASHER	1	06-69—B		
9	SPACER, PUSH ROD	1	H22-593		
10	ROD, PUSH	1	H99-110		
11	SPACER (NSS)	1	H22-560-1		
12	PISTON, PLUNGER	1	H24-482		
13	SEAT, VALVE (NSS)	1	H15-1289-1		
14	VALVE, INLET	1	H15-656		
15	SPRING, VALVE	1	H24-1066		
16	GUIDE, VALVE (NSS)	1	H58-107-2		
17	RETAINER (NSS)	1	H15-1287		
18	SCREW, CAP	1	02-40		
19	GASKET, SUCTION VALVE	1	H16-1467—C		
20	CAP, DISCHARGE VALVE	1	H4-264-2		
21	GASKET, CAP	1	H16-1531-2		
22	SLEEVE, DISCHARGE VALVE	1	H175-34		
23	VALVE ASSEMBLY, DISCHARGE	1	AH15-1289 Inc. D to E		
24	RETAINER, SPRING (NSS)	1	H15-1287-1—D		
25	SPRING, VALVE	1	H24-1066		
26	GUIDE, VALVE (NSS)	1	H58-107-2		
27	VALVE	1	H15-656		
28	SEAT, VALVE	1	H15-1251		
29	SCREW, CAP	1	02-35		
30	WASHER, FLAT	1	06-69		
31	GASKET, DISCHARGE VALVE	1	H16-1466—F		
32	HEAD, LOW PRESSURE CYLINDER	1	H2-276-1—F		
33	SCREW, CAP	4	02-80		
34	GASKET, CYLINER HEAD	1	16-1969		



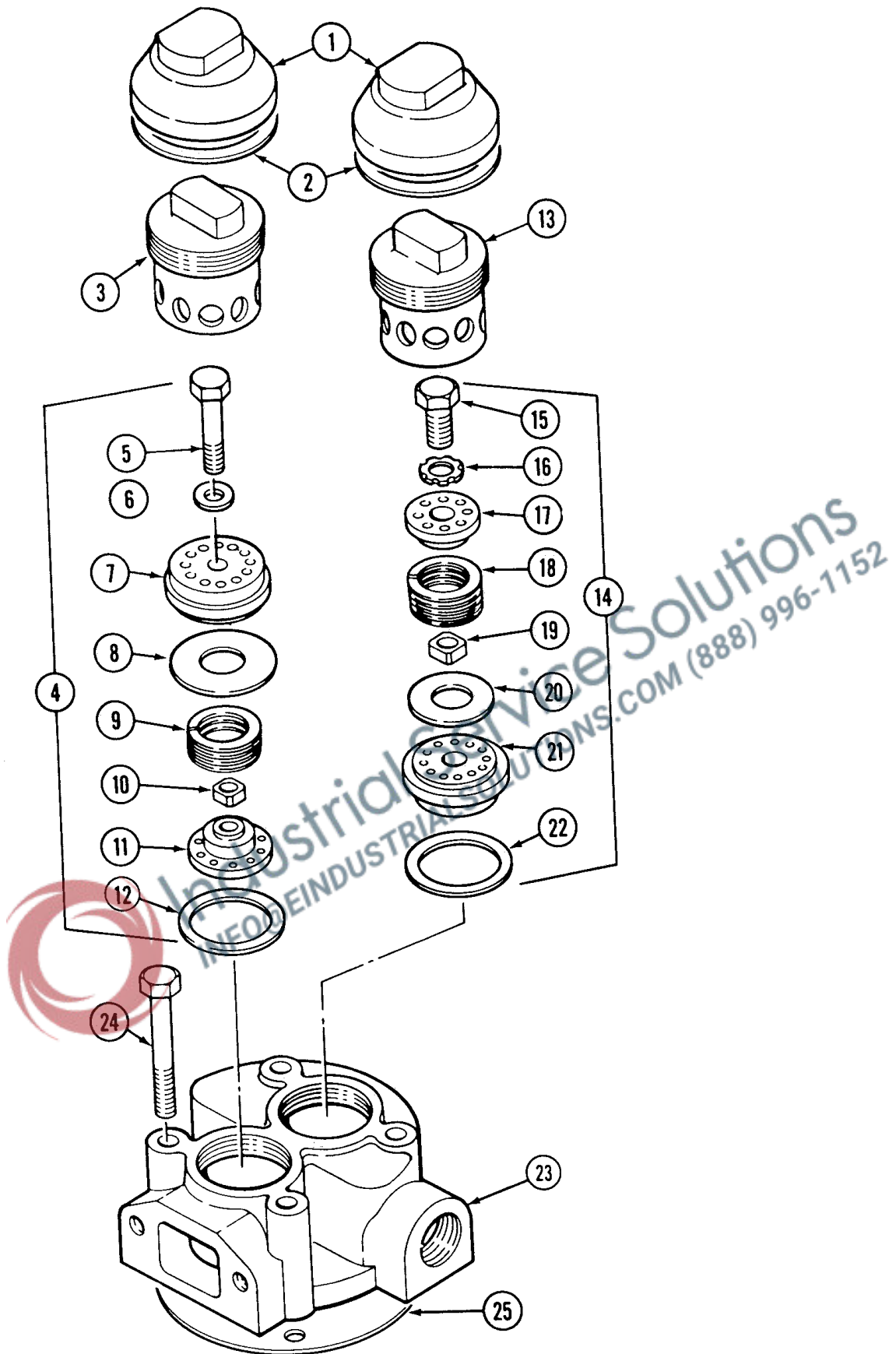
PARTS LIST GROUPS AND COMPONENTS

MODEL SERIES 440A

PART NUMBERS

GROUP NO. 2B CYLINDER HEAD, LOW PRESSURE

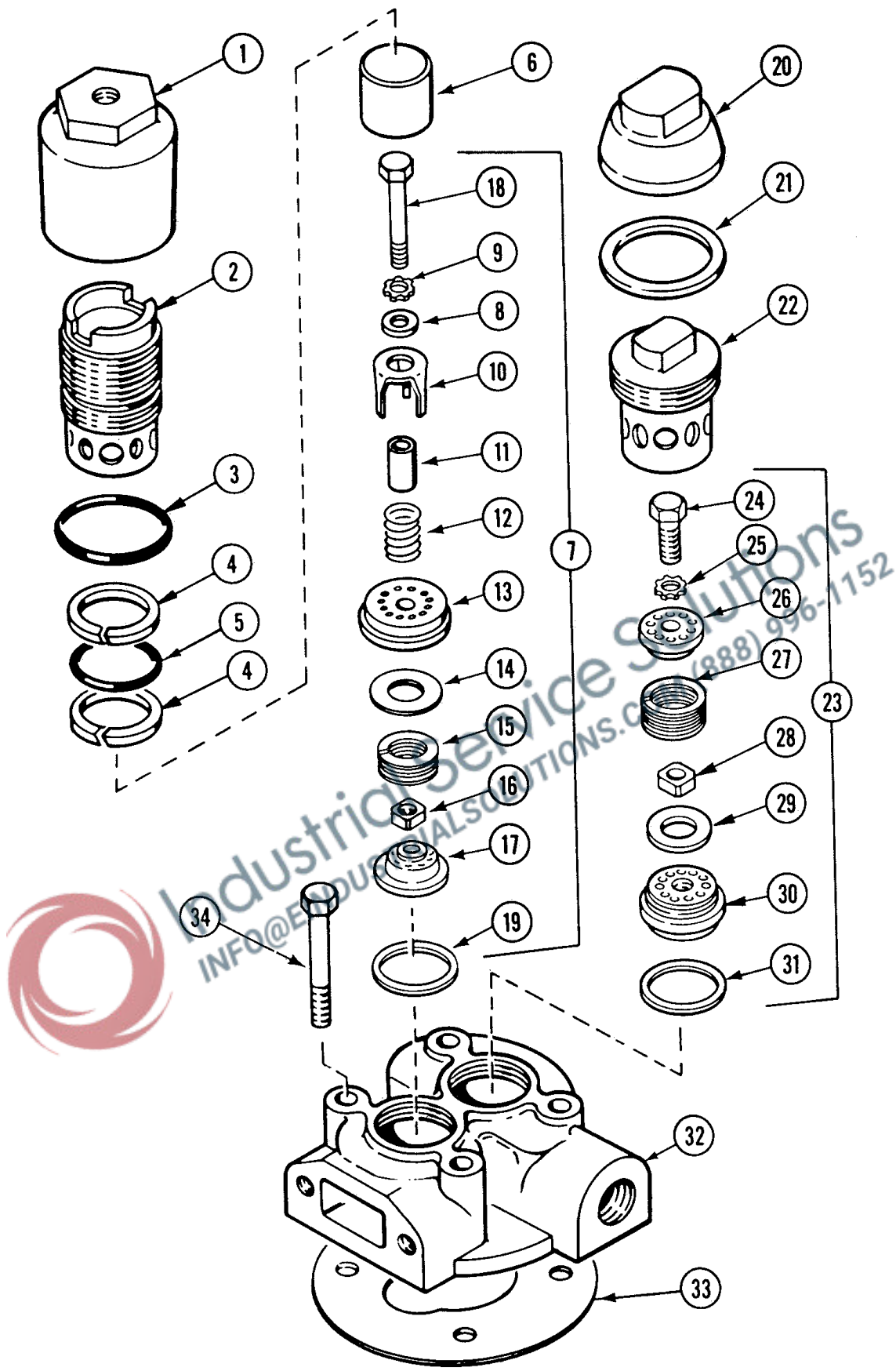
			STANDARD		
REF	PART DESCRIPTION	QTY	G2-274-1 4016x After 10/92	G2-274-1 4016x 3046x And Later	G2-274-1 4016x 3045x And Before
1	HEAD ASSEMBLY, LOW PRESSURE	1	A2-276-4 Inc. A to B	A2-276-4 Inc. A to B	A2-276-4 Inc. A to B
2	HEAD, LOW PRESSURE CYLINDER	1	2-276—A	2-276-4—A	2-276-4--A
3	VALVE ASSEMBLY, SUCTION	1	15-1942	15-1538	15-1532 Inc. B to C
4	SEAT VALVE	1	220-148-31		220-148-31--B
5	GUARD	1	220-148-32	NOTE:	220-148-32
6	BOLT, CENTER	1	220-148-33	SERVICE	220-148-33
7	PLATE, VALVE	1	220-358-2	THESE	220-148-34
8	PLATE, SPRING	3	220-358-3	VALVES	220-148-35
9	GUIDE, VALVE	1	220-358-4	WITH	220-148-36
10	PIN, LOCATING	1	220-148-37	COMPLETE	220-148-37
11	NUT, LOCK	2	220-148-38	ASSEMBLIES	220-148-38
12	PIN, DOWELL	1	220-148-87	ONLY.	220-148-87
13	WASHER	1	220-148-39		220-148-39
14	SPACER	1	220-148-40		220-148-40
15	UNLOADER	1	220-148-41		220-148-41
16	SPRING	1	220-148-9		220-148-9--C
17	GASKET, VALVE	1	H16-1466	H16-1466	H16-1466
18	SLEEVE, HOLDDOWN	1	175-33-3	175-33-3	175-33-3
19	SEAL, O-RING	1	H125-286	H125-286	H125-286
20	SEAL, FELT	2	H125-256	H125-256	H125-256
21	PISTON, PLUNGER	1	8-795	8-795	8-798
22	CAP	1	H4-264	H4-264	H4-264
23	VALVE ASSEMBLY, DISCHARGE	1	15-1943	15-1539	15-1533 Inc. D to E
24	SEAT, VALVE (INCLUDES STUD)	1	220-148-43		220-148-43--D
25	GUARD	1	220-148-44	NOTE:	220-148-44
26	STUD, CENTER	1	220-358-8	SERVICE	220-148-45
7	PLATE, VALVE	1	220-358-3	THESE	220-148-34
27	PLATE, SPRING	4	220-148-63	VALVES	220-148-47
28	GUIDE, VALVE	1	220-358-9	WITH	220-148-48
10	PIN, LOCATING	1	220-148-37	COMPLETE	220-148-37
11	NUT, SPECIAL	2	220-148-38	ASSEMBLIES	220-148-38
12	PIN, DOWELL	1	220-148-87	ONLY.	220-148-87
13	WASHER	1	220-148-39		220-148-39--E
17	GASKET, VALVE	1	H16-1466	H16-1466	H16-1466
29	SLEEVE, HOLDDOWN	1	H175-34	H175-34	H175-34
30	CAP	1	H4-264-2	H4-264-2	H4-264-2
31	SEAL, O-RING	1	H125-277	H125-277	H125-277
32	GASKET	1	H16-1531-2—B	H16-1531-2—B	H16-1531-2--F
33	GASKET, LOW PRESSURE CYLINDER				
	HEAD	1	16-1969	16-1969	16-1969
23	SCREW, CAP	4	02-80	02-80	02-80



PARTS LIST

GROUPS AND COMPONENTS

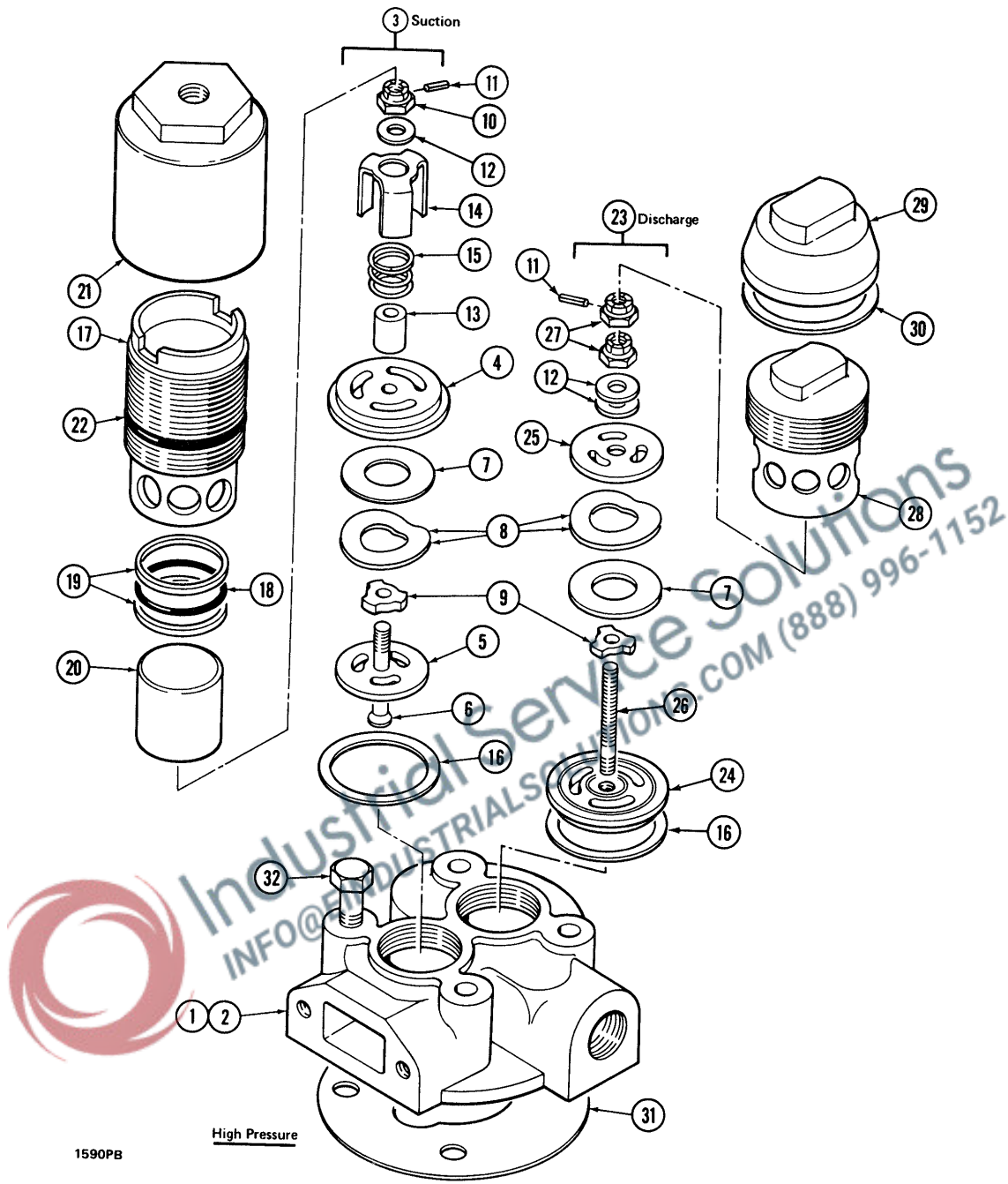
MODEL SERIES 400			PART NUMBERS		
GROUP NO. 3 CYLINDER HEAD, HIGH PRESSURE WITHOUT UNLOADERS			STANDARD		
REF	PART DESCRIPTION	QTY	7GH2-274		
	HEAD ASSEMBLY, LOW PRESSURE	1	5AH2-274 Inc. A to F		
1	CAP, SUCTION VALVE	1	H4-410—A		
2	GASKET, CAP	1	H16-1531-1		
3	PLUG, SUCTION VALVE	1	H19-260		
4	VALVE ASSEMBLY, SUCTION	1	AH15-1295-1 Inc. B to C		
5	SCREW, CAP	1	02-18—B		
6	WASHER, SPECIAL	1	H20-799		
7	SEAT, VALVE	1	H15-1295-1		
8	VALVE, SUCTION	1	H15-604		
9	SPRING, VALVE	1	H24-634		
10	GUIDE, VALVE (NSS)	1	H58-81-1		
11	RETAINER, VALVE (NSS)	1	H15-1285		
12	GASKET, SUCTION VALVE	1	H16-1878—C		
1	CAP, DISCHARGE VALVE	1	H4-410		
2	GASKET, CAP	1	H16-1531-1		
13	PLUG, DISCHARGE VALVE	1	H19-259		
14	VALVE ASSEMBLY, DISCHARGE	1	AH15-1295 Inc. D to E		
15	SCREW, CAP	1	02-18—D		
16	WASHER, SPECIAL	1	H20-799		
17	RETAINER, SPRING (NSS)	1	H15-1285-1		
18	SPRING	1	H24-634		
19	GUIDE, VALVE (NSS)	1	H58-81-1		
20	VALVE, DISCHARGE	1	H15-604		
21	SEAT, VALVE (NSS)	1	H15-1295		
22	GASKET, VALVE	1	H16-1878—F		
23	HEAD, HIGH PRESSURE CYLINDER	1	H2-274—F		
24	SCREW, CAP	4	02-44		
25	GASKET, CYLINDER HEAD	1	H16-1380		



PARTS LIST

GROUPS AND COMPONENTS

MODEL SERIES 400			PART NUMBERS		
GROUP NO. 3A CYLINDER HEAD, HIGH PRESSURE WITH UNLOADERS			STANDARD		
REF	PART DESCRIPTION	QTY	6GH2-274		
	HEAD ASSEMBLY, HIGH PRESSURE CYLINDER	1	4AH2-276-1 Inc. A to F		
1	CAP, SUCTION VALVE	1	H4-265-2--A		
2	SLEEVE, HOLDDOWN	1	H175-29-3		
3	SEAL, O-RING, CAP	1	H125-263		
4	SEAL, FELT, PLINGER TO SLEEVE	2	H125-259		
5	SEAL, O-RING, PLUNGER TO SLEEVE	1	H125-285		
6	PISTON, PLUNGER	1	H8-359		
7	VALVE ASSEMBLY, SUCTION	1	1AH15-1295-1 Inc. B to C		
8	WASHER, SPECIAL	1	H20-799		
9	WASHER, SPECIAL	1	H20-800		
10	ROD, PUSH	1	H99-111		
11	SPACER, PLUNGER SPRING	1	H22-561-1		
12	SPRING, PLUNGER	1	H24-504		
13	SEAT, VALVE (NSS)	1	H15-1295-1		
14	VALVE	1	H15-604		
15	SPRING, VALVE	1	H24-634		
16	GUIDE, VALVE	1	H58-81-1		
17	RETAINER, SPRING (NSS)	1	H15-1285		
18	SCREW, CAP	1	02-23		
19	GASKET, VALVE	1	16-1878—C		
20	CAP, DISCHARGE VALVE	1	H4-410		
21	GASKET, CAP	1	H16-1531-1		
22	PLUG, DISCHARGE VALVE	1	H19-259		
23	VALVE ASSEMBLY, DISCHARGE	1	AH15-1295 Inc. D to E		
24	SCREW, CAP	1	02-18—D		
25	WASHER, SPECIAL	1	H20-799		
26	RETAINER, SPRING (NSS)	1	H15-1285-1		
27	SPRING, VALVE	1	H24-634		
28	GUIDE, VALVE (NSS)	1	H58-81-1		
29	VALVE	1	H15-604		
30	SEAT, VALVE (NSS)	1	H15-1295		
31	GASKET, VALVE	1	16-1878—E		
32	HEAD, HIGH PRESSURE CYLINDER	1	H2-274—F		
33	GASKET, CYLINDER HEAD	1	H16-1380		
34	SCREW, CAP	4	02-44		

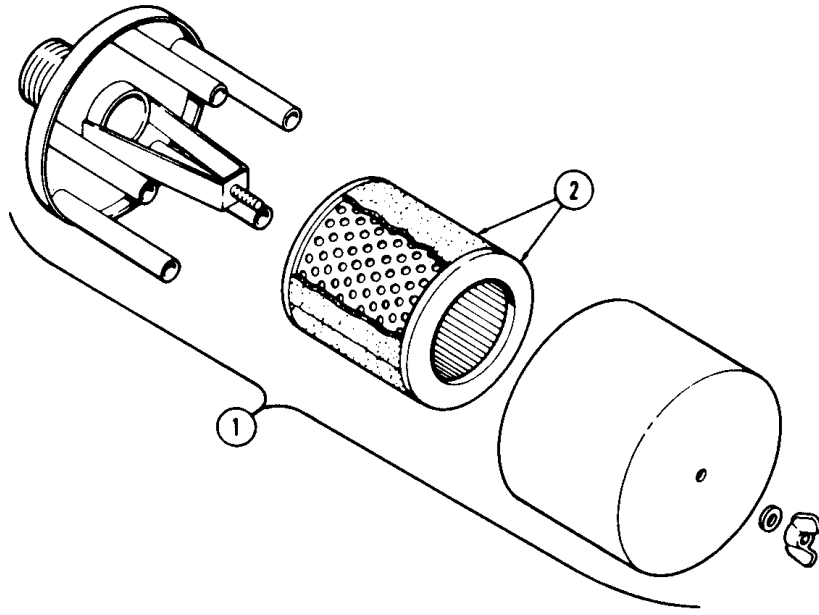


PARTS LIST GROUPS AND COMPONENTS

MODEL SERIES 440A

PART NUMBERS

GROUP NO. 3B CYLINDER HEAD, HIGH PRESSURE			STANDARD		
REF	PART DESCRIPTION	QTY	G2-274-1 4016x After 10/92	G2-274-1 4016x770 and Before	G2-274-1 4016x771 and After
1	HEAD ASSEMBLY, HIGH PRESSURE	1	A2-274-1 Inc. A to F	A2-274-1 Inc. A to B	A2-274-1 Inc. A to B
2	HEAD, HIGH PRESSURE CYLINDER	1	2-274-1—A	2-274-1—A	2-274-1—A
3	VALVE ASSEMBLY, SUCTION	1	15-1940 Inc. B to C	15-1534	15-1534 Inc. B to C
4	SEAT, VALVE	1	220-148-78—B		220-148-78--B
5	GUARD	1	220-148-79		220-148-79
6	BOLT, CENTER	1	220-148-80	SERVICE	220-148-80
7	RING, VALVE	1	220-148-55	THESE	220-148-55
8	SPRING	2	220-148-75	UNITS	220-148-75
9	RING, GUIDE	1	220-148-76	WITH	220-148-76
10	NUT, SPECIAL	1	220-148-58	COMPLETE	220-148-58
11	PIN, SPIROL	1	220-358-1	VALVE	220-148-86
12	WASHER	1	220-148-59	ASSEMBLIES	220-148-59
13	SPACER	1	220-148-81	ONLY.	220-148-81
14	UNLOADER	1	220-148-70		220-148-70
15	SPRING	1	220-148-9—C		220-148-9--C
16	GASKET, VALVE	1	16-1878	16-1878	16-1878
17	SLEEVE	1	175-29-9	175-29-9	175-29-9
18	SEAL, O-RING	1	H125-285	H125-285	H125-285
19	SEAL, FLET	2	H125-259	H125-259	H125-259
20	PISTON, PLUNGER	1	8-796	8-796	8-796
21	CAP	1	H4-265-2	H4-265-2	H4-265-2
22	SEAL, O-RING	1	125-955-51	H125-263	H125-263
23	VALVE ASSEMBLY, DISCHARGE	1	15-1941 Inc. D to E	15-1535	15-1535 Inc. D to E
24	SEAT, VALVE (INCLUDES STUD)	1	220-148-72—D		220-148-72--D
25	GUARD	1	220-358-5	SERVICE	220-148-73
26	STUD, CENTER	1	220-358-6	THESE	220-148-74
27	RING, VALVE	1	220-148-55	UNITS WITH	220-148-55
28	SPRING	2	220-148-75	COMPLETE	220-148-75
29	RING, GUIDE	1	220-358-7	VALVE	220-148-76
30	NUT, SPECIAL	2	220-148-77	ASSEMBLIES	220-148-77
31	PIN, SPECIAL, NUT	1	220-148-86	ONLY.	220-148-86
32	WASHER	2	220-148-59—E		220-148-59--E
33	GASKET, VALVE	1	16-1878	16-1878	16-1878
34	PLUG	1	H19-259	H19-259	H19-259
35	CAP	1	H4-410	H4-410	H4-410
36	GASKET, CAP	1	H16-1531-1—F	H16-1531-1—B	H16-1531-1--F
37	GASKET, HIGH PRESSURE CYLINDER HEAD	1	H16-1380	H16-1380	H16-1380
38	SCREW, CAP	4	02-44	02-44	02-44



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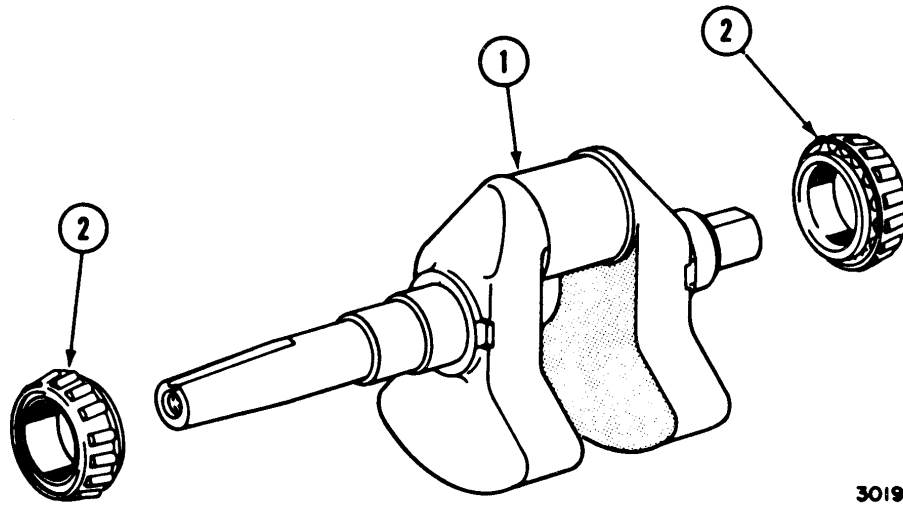
PARTS LIST

GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 4 AIR FILTER			STANDARD	OPTIONAL	
REF	PART DESCRIPTION	QTY			
1	FILTER ASSEMBLY, AIR	1	H43-660-1 Inc. A	43-762-1 Inc. A	
2	ELEMENT, FILTER LABEL	1 1	H43-651—A H62-590	43-763—A 62-802	
OPTIONAL: POLYESTER ELEMENT NOTE: GROUP G43-762-1 STANDARD ON GAS UNITS AFTER S/N 4016x374.					



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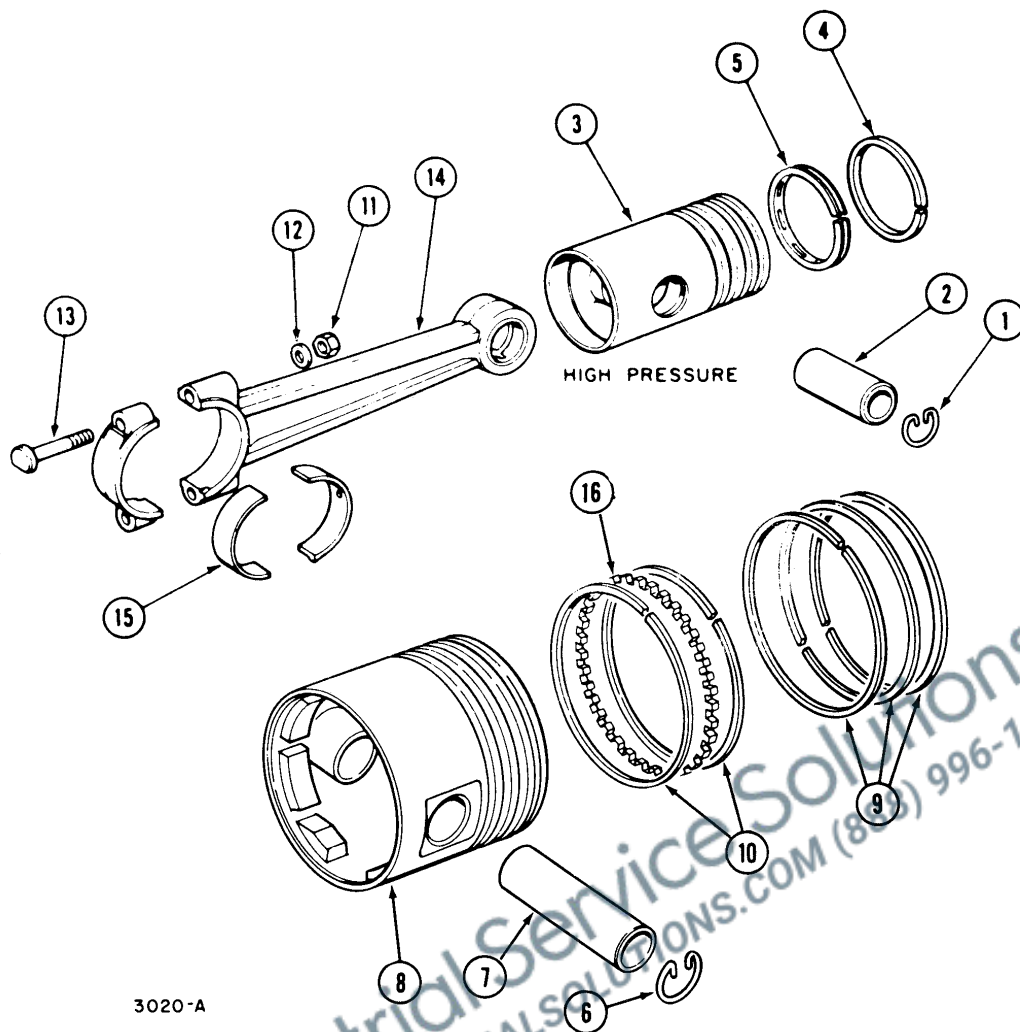
PARTS LIST

GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 5 CRANKSHAFT			STANDARD		
REF	PART DESCRIPTION	QTY			
	CRANKSHAFT ASSEMBLY	1	AH5-406-2 Inc. A & B		
1	CRANKSHAFT (NSS)	1	H5-406-2—A		
2	CONE, BEARING	2	H181-261--B		



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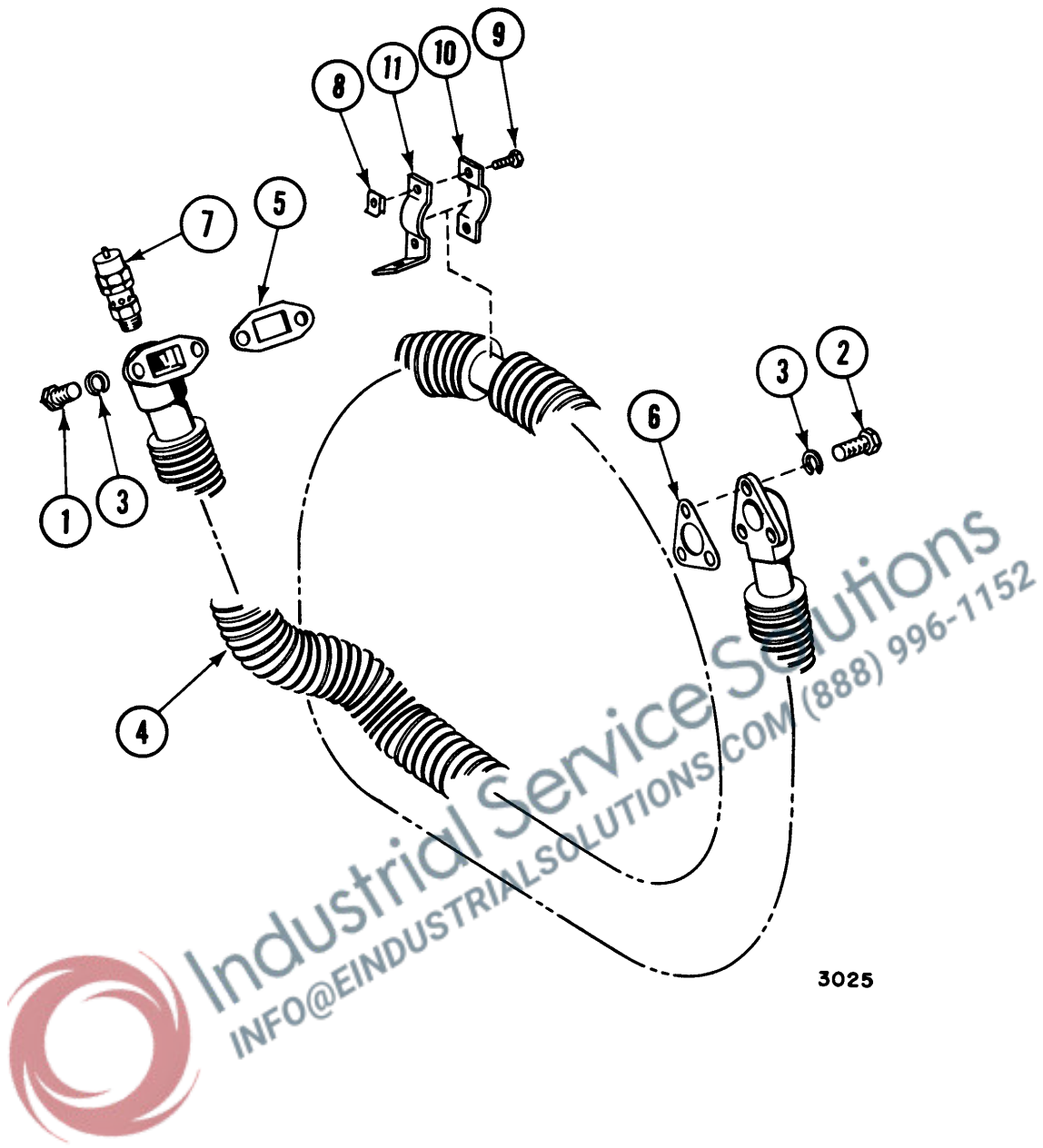
PARTS LIST

GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 6 PISTONS AND CONNECTING RODS			STANDARD		
REF	PART DESCRIPTION	QTY			
1	RETAINER, PISTON PIN PISTON ASSEMBLY, HIGH PRESSURE	2 1	H31-556 AH8-388-1 Inc. A & B		
2	PIN, PISTON (NSS)	1	H17-730—A		
3	PISTON (NSS) RING KIT, HIGH PRESSURE PISTON	1 1	H8-388-1—B A204-290 Inc. C & D		
4	RING, COMPRESSION (NSS)	3	H18-394—C		
5	RING, OIL (NSS)	1	H18-395—D		
6	RETAINER, PISTON PIN PISTON ASSEMBLY, LOW PRESSURE	2 1	H31-556 AH8-395 Inc. E & F		
7	PIN, PISTON (NSS)	1	H17-729—E		
8	PISTON (NSS) RING KIT, LOW PRESSURE PISTON	1 1	H8-395—F A204-962 Inc. G to H		
9	RING, PISTON, 1 ST GROOVE (NSS) RING PISTON 2 ND & 3 RD RING PISTON 4 TH RING PISTON 4 TH ROD ASSEMBLY	1 2 1 2 2	18-594—G 18-595 18-597 18-596—H AH7-95-5 Inc. I to J		
11	NUT	4	H53-396—I		
12	WASHER	4	H20-572		
13	BOLT CONNECTING ROD	4	H34-573		
14	ROD, CONNECTING (NSS)	2	H7-95-5—J		
15	BEARING, CONNECTING ROD KIT INSERT, BEARING	2 4	AH204-300 Inc. K H21-527		



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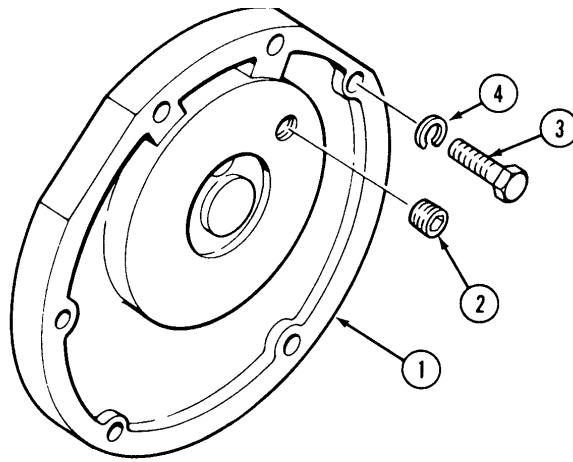
PARTS LIST

GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 7 INTERCOOLER			STANDARD		
REF	PART DESCRIPTION	QTY			
			GH55-2173		
1	SCREW, CAP	2	02-37		
2	SCREW, CAP	3	02-36		
3	WASHER, LOCK	5	05-51		
4	TUBE, INTERCOOLER	1	AH55-2173		
5	GASKET, HIGH PRESSURE	1	H16-1384		
6	GASKET, LOW PRESSURE	1	H16-1385		
7	VALVE, SAFETY	1	15-1815		
8	NUT, SPECIAL	2	H53-394		
9	SCREW, CAP	2	02-2		
10	FASTENER	1	H83-401		
11	SUPPORT, INTERCOOLER	1	H39-3305		
	WASHER	1	06-67		
	CLAMP	1	H83-488		
	WASHER, LOCK	2	05-49		
	SCREW, CAP	1	02-6		



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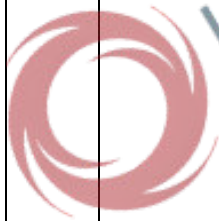
PARTS LIST

GROUPS AND COMPONENTS

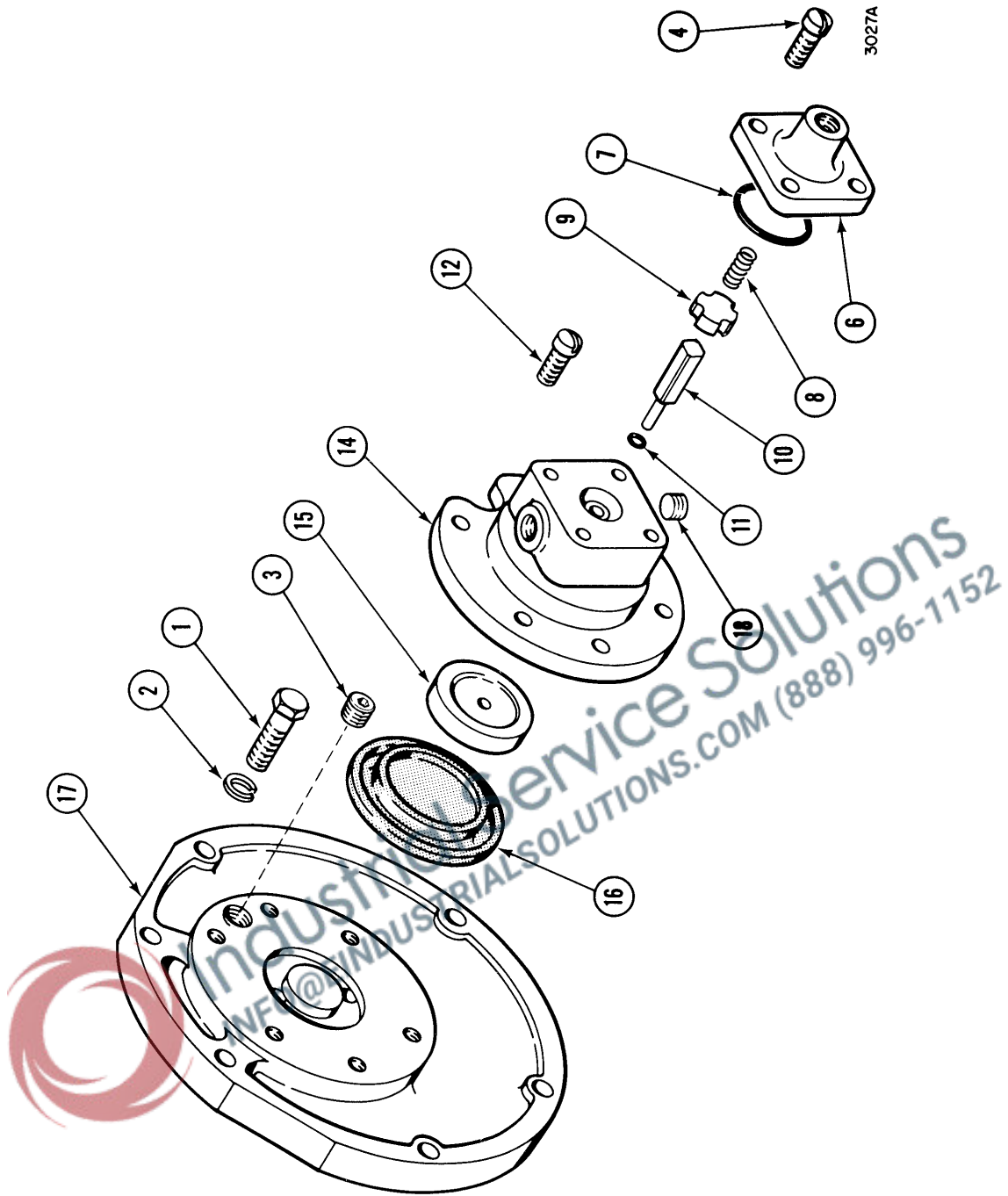
MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 8 OIL PUMP COVER, W/O UNLOADER			STANDARD		
REF	PART DESCRIPTION	QTY			
1	COVER, OIL PUMP	1	AH14-1153-1		
2	PLUG, PIPE	1	011-101-3		
3	SCREW, CAP	6	02-6		
4	WASHER, LOCK	6	05-49		
	DECAL, ROTATION	1	H62-404		



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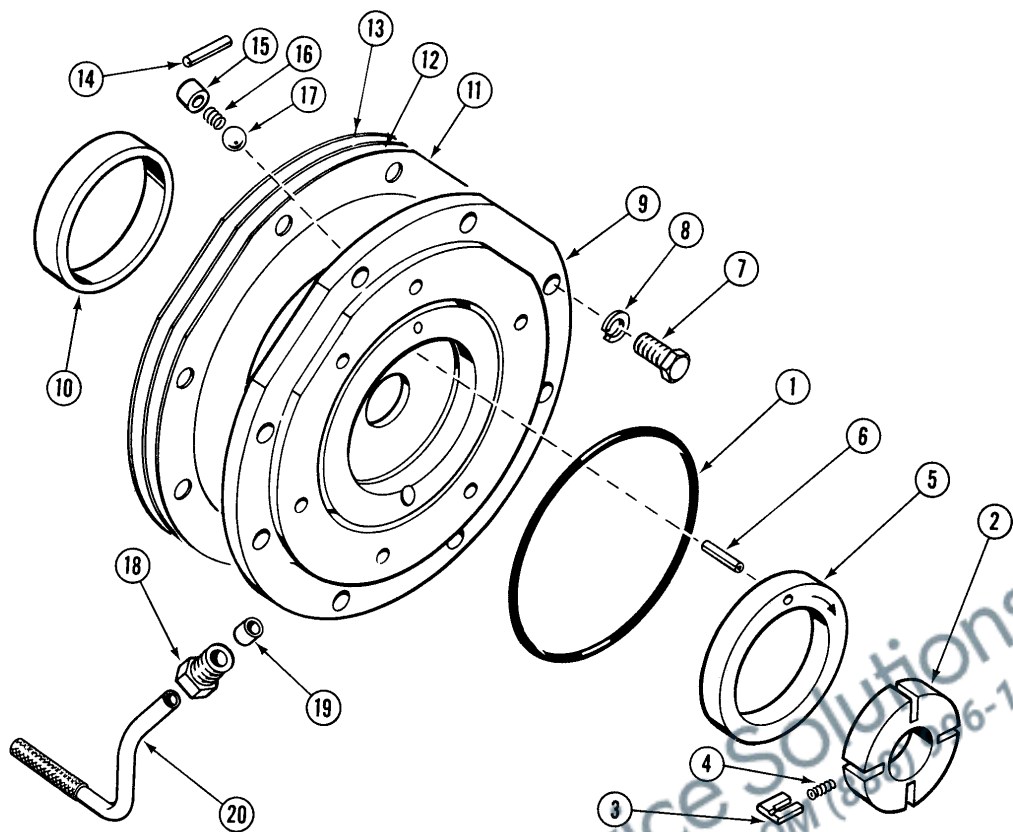
PARTS LIST

GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 8A OIL PUMP COVER, WITH UNLOADERS			STANDARD		
REF	PART DESCRIPTION	QTY			
			GH14-1153		
1	SCREW, CAP	6	02-6		
2	WASHER, LOCK	6	05-49		
	VALVE ASSEMBLY, AIR CONTROL	1	AH14-1153		
			Inc. A to B		
3	PLUG, PIPE	1	011-101—A		
4	SCREW, SPECIAL	4	34-1536		
6	COVER, VALVE	1	H14-1147		
7	SEAL, COVER	1	H125-279		
8	SPRING	1	H24-528		
9	VALVE, CHECK	1	H15-731-1		
10	PIN	1	H17-649-1		
11	SEAL, PIN	1	H125-280		
12	SCREW, SPECIAL	6	34-1536		
14	BODY, VALVE	1	H116-296		
15	PISTON	1	H8-381		
16	DIAPHRAGM	1	H186-31-3		
17	COVER, OIL PUMP	1	H14-1153		
18	PLUG, ORIFICE (START-STOP ONLY)	1	54-416—B		
	DECAL, ROTATION	1	62-1179		
	TUBE FITTING	1	H182-358		



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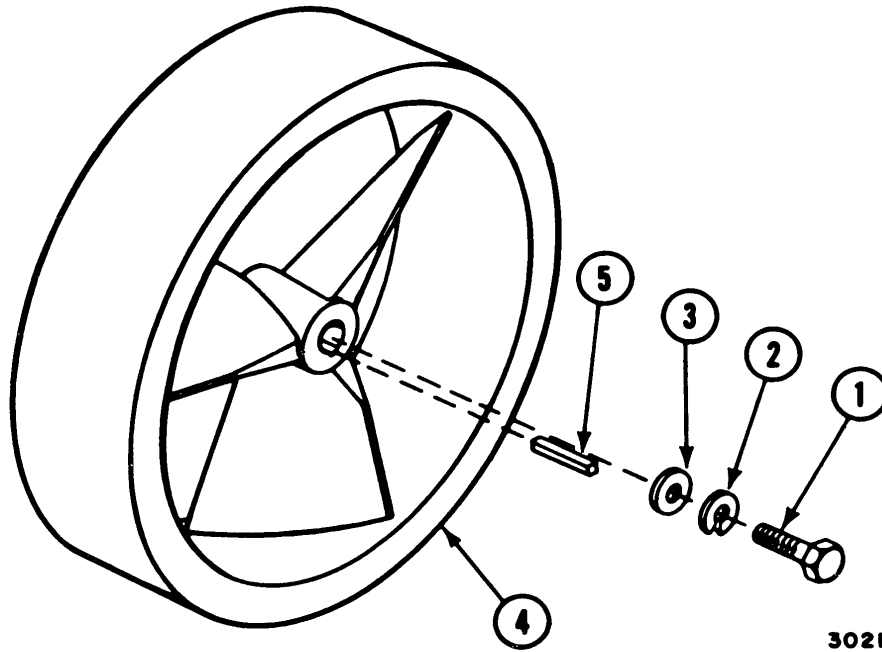
PARTS LIST

GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 9 REAR RETAINER & OIL PUMP			STANDARD		
REF	PART DESCRIPTION	QTY			
1	SEAL, O-RING, OIL PUMP COVER	1	125-186		
2	ROTOR, OIL PUMP	1	H101-73-1		
3	VANE, OIL PUMP	4	H42-184		
4	SPRING, VANE	4	H24-513		
5	INSERT	1	H81-237		
6	PIN, ROLL	1	17-595		
7	SCREW, CAP	8	02-36		
8	WASHER, LOCK	8	05-51		
	RETAINER ASSEMBLY, REAR	1	AH31-541		
9	RETAINER, REAR	1	Inc. A & B		
10	CUP, BEARING	1	H31-541—A		
11	SHIM, 0.0005 IN. THICK	1	H181-262—B		
12	SHIM, 0.0075 IN. THICK	3	H22-573		
13	SHIM, 0.020 IN. THICK	3	H22-573-1		
14	PIN, ROLL	1	H22-573-2		
15	RETAINER, OIL RELIEF SPRING	1	17-593		
16	SPRING, OIL RELIEF	1	H31-550		
17	BALL, NYLON, OIL RELIEF VALVE	1	H24-529		
18	FITTING, OIL INTAKE TUBE	1	H30-18		
19	SLEEVE, RUBBER	1	182-5		
20	TUBE, OIL INTAKE	1	68-179		
		1	AH55-1258		



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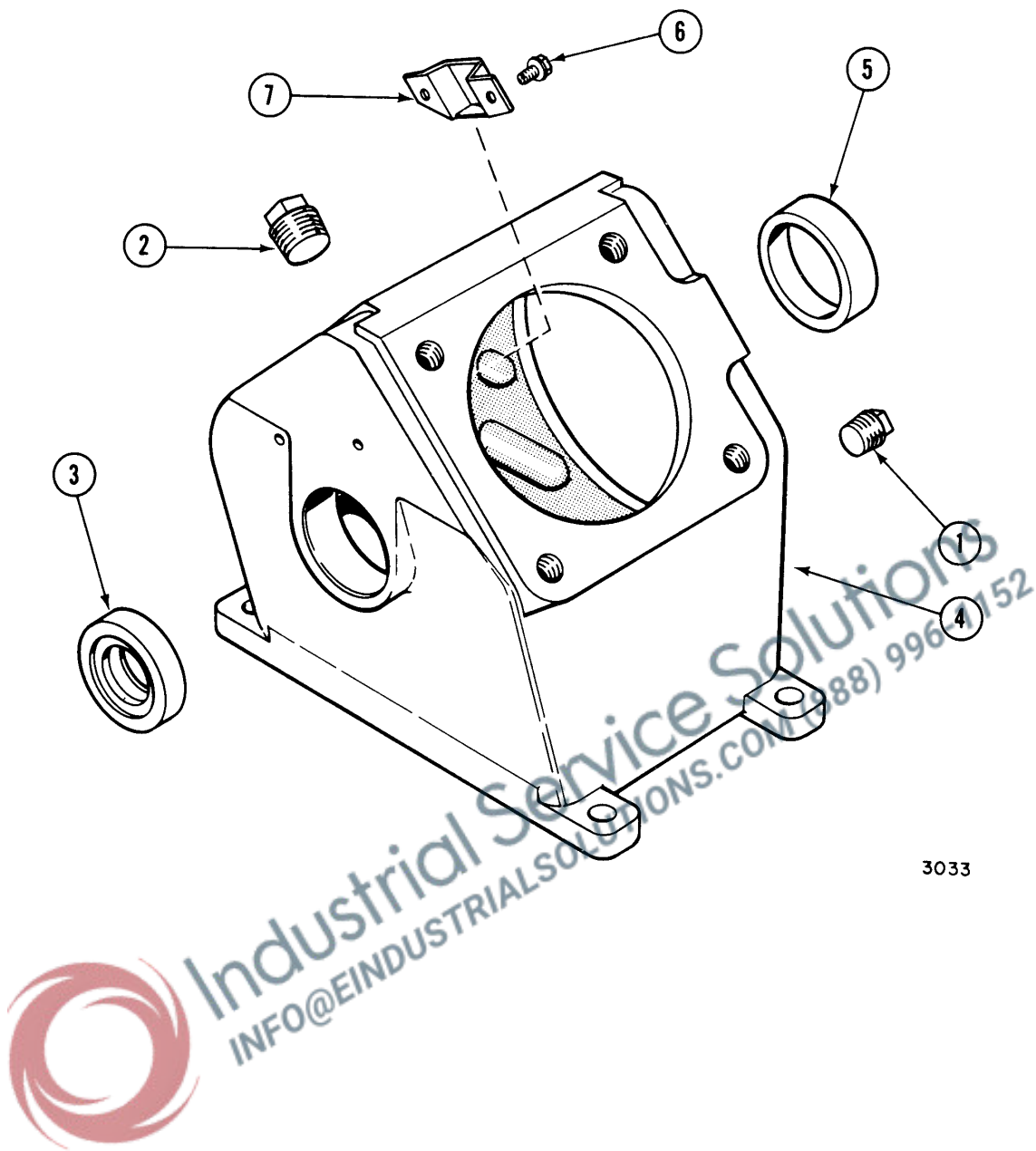
PARTS LIST

GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 10 FLYWHEEL			STANDARD		
REF	PART DESCRIPTION	QTY			
1	SCREW, CAP	1	02-71		
2	WASHER, LOCK	1	05-53		
3	WASHER, FLAT	1	H20-587		
4	FLYWHEEL	1	9-760		
5	KEY	1	09-130		



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PARTS LIST

GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 11 CRANKCASE			STANDARD		
REF	PART DESCRIPTION	QTY			
			GH100-263-1		
1	PLUG, OIL DRAIN	1	011-3		
2	PLUG, OIL FILLER	1	011-205		
3	SEAL, FRONT OIL	1	H125-266		
	CRANKCASE ASSEMBLY	1	AH100-263-1		
			Inc. A & B		
4	CRANKCASE	1	H100-263-1—A		
5	CUP, BEARING	1	H181-262—B		
6	SCREW, CAP	2	34-517		
	WASHER, LOCK	2	05-105		
7	BAFFLE, CRANKCASE BREATHER	1	AH38-593		



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PARTS LIST

GROUPS AND COMPONENTS

MODEL
SERIES 400-440A

PART NUMBERS

GROUP NO. 12 CRANKCASE BREATHER			STANDARD		
REF	PART DESCRIPTION	QTY			
			GH55-1270		
1	TUBE, CRANKCASE BREATHER	1	H55-1270		
2	SEAL, O-RING, BREATHER TUBE	2	H125-157		
			GH55-1360		
	GROUP 13 TUBING, UNLOADER				
1	TUBE, TEE TO HIGH PRESSURE	1	H55-1362		
2	TUBE, CONTROL VALVE TO TEE	1	H55-1360		
3	TUBE, TEE TO LOW PRESSURE UNLOADER	1	H55-1359		
4	FITTING, TEE	1	H182-397		
5	FITTING, ELBOW	1	H182-393		
6	FITTING, TUBE	1	H182-358		